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Predictive Testing for the Management of Hidden Costs in Organizations Paulo Deco¹, João Pitra dos Santos Napoleão² and Alcides Romualdo Neto Simbo³ ¹ Universidade 11 de Novembro *Received: 1 January 1970 Accepted: 1 January 1970 Published: 1 January 1970*

7 Abstract

The management of hidden costs in organizations requires compliance with the precepts of 8 socio-economic theory, which imply reaching the four stages of investigation: situational 9 diagnosis, strategic worksheet, prescription and predictive test. To this end, a proposal for a 10 solution is conceived that suggests knowing its effectiveness through a test through 11 reobservation of the motivations achieved among workers after implementing some measures 12 contained in the presented solution. It is in this event that the investigation was developed, 13 with the application of interventionist research, the frequency of malfunctions that cause 14 hidden costs evaluated at 8,392, 259.29 Kz in the investigation carried out in December 2022 15 was observed and applied through the Plan of Priority Activities (PAP) tool, a short-term tool 16 with seventy-two (72) proposed activities, however, it was tested with the frequency's 17 subsequent reobservation of the same dysfunctions. Forty-seven (47) took the name of 18 strategic activity, those activities with a value that appeared in the range of 1.5 to 2 according 19 to the results of the spss software, that can mitigate the frequency of dysfunctions and 20 associated hidden costs. Therefore, the proposed solution became a solution to the diagnosed 21 dysfunctions, as it was possible to verify the decrease in the frequency of malfunctions and 22 hidden costs in the order of 4,251,442.27 Kz and as performing costs evaluated at 4,930,039.86 23 Kz in the research carried out in March 2023. This reduction resulted from the tendency of 24 the solution's effectiveness, serving from now on as an application tool whenever dysfunctions 25 are found, since it is flexible to adaptations according to the company's internal context. 26

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28 Index terms— organizations, hidden cost management, solution and predictive test.

²⁹ 1 I. Introduction

he production of accounting information linked to the costs that companies assume during operation is, therefore, fundamental when it comes to the concept of survival, continuity of the company, economic-financial and social satisfaction of shareholders and workers. This requirement is supported on the one hand by cost and management accounting through the recording of internal accounting economic facts, i.e. costs of a visible nature and on the other hand by socio-economic theory through the accounting recording of internal economic facts but, hidden nature that give rise to hidden costs, since external accounting economic facts are the responsibility of financial accounting to register them.

Costs of a visible nature are known to be easy to account for because they are, in principle, identifiable in the company's financial statements and in the different reports whenever a certain expense is assumed internally.

This reality is not analogous when it comes to accounting for hidden costs, because these costs are not, in principle, documented in the statements or even cost information reports, these are only subject to measurement through the use of socio-economic methodology. Therefore, this fact is achieved with the diagnosis of dysfunctional

⁴² "pathologies" that prevent the normal company's functioning.

2 A) PROBLEMATIC CONTEXT

Once known, they deserve an interpretation and, therefore, a prescription or even adoption of a conduct to be followed for their control, mitigation and termination, at least in the short term, since, in the medium and long term, they would happen again if they are not accompanied by judging from the permanence of interaction between the company's structures and the behavior of workers in the informal environment.

According to socio-economic theory, the identified malfunctions and the accounting of the hidden costs resulting from these malfunctions deserve treatment through the presentation of factual solutions taking into account the peculiar reality of each company. However, it obliges the conception of a solution to the identified dysfunctions in order to minimize them or even put an end to them in the short term, in the medium and long term to proceed with measures to monitor the company's operation.

Thought already approached by Savall & Zardet (1987), when referring that, the socio-economic theory methodologically possesses theoretical and practical conditions to solve the dysfunctions that result in hidden costs during the functioning of the organizations, in that it presents the tools to choose given the reality of each company and, therefore, the explanatory variables of the solution domain. That is, did you diagnose a malfunction or pathology during the operation of the company? It interprets it and then solves the referred dysfunction for the ortho functioning of the company.

58 This condition takes us back to the algorithm followed by a doctor when dealing with a patient in the hospital. 59 The patient is diagnosed by exposing him to the symptoms, the doctor questions and, in order to Abstract-The 60 management of hidden costs in organizations requires compliance with the precepts of socio-economic theory, 61 which imply reaching the four stages of investigation: situational diagnosis, strategic worksheet, prescription and 62 predictive test. To this end, a proposal for a solution is conceived that suggests knowing its effectiveness through a test through reobservation of the motivations achieved among workers after implementing some measures 63 contained in the presented solution. It is in this event that the investigation was developed, with the application 64 of interventionist research, the frequency of malfunctions that cause hidden costs evaluated at 8,392, 259.29 Kz in 65 the investigation carried out in December 2022 was observed and applied through the Plan of Priority Activities 66 (PAP) tool, a short-term tool with seventy two (72) proposed activities, however, it was tested with the frequency's 67 subsequent reobservation of the same dysfunctions. Forty-seven (47) took the name of strategic activity, those 68 activities with a value that appeared in the range of 1.5 to 2 according to the results of the spss software, that can 69 mitigate the frequency of dysfunctions and associated hidden costs. Therefore, the proposed solution became a 70 solution to the diagnosed dysfunctions, as it was possible to verify the decrease in the frequency of malfunctions 71 72 and hidden costs in the order of 4,251,442.27 Kz and as performing costs evaluated at 4,930,039.86 Kz in the 73 research carried out in March 2023. This reduction resulted from the tendency of the solution's effectiveness, 74 serving from now on as an application tool whenever dysfunctions are found, since it is flexible to adaptations according to the company's internal context. confirm or refute the diagnosis, resorts to interpretation through 75 the results of the analyzes recommended by him. These results for the doctor serve as a barometer for the 76 conclusions of the types of drugs to prescribe or even advise a conduct to be followed by the patient. This cycle 77 does not stop there, if not, the doctor monitors the patient's evolution taking into account the given prescription 78 or the recommended conduct. If it does not have substantiated positive effects in improving the patient's health, 79 the doctor will certainly evolve to another prescription according to the degree of the drugs. 80 In the investigation of Deco, Napoleão, Tamo, & Simbo (2023), malfunctions were diagnosed that caused hidden 81 costs linked to the absenteeism indicator and, therefore, in this article, the results of all the indicators studied 82

were presented, and then the proposed solution was presented. Those dysfunctions that, with the measurement of its effectiveness by means of a predictive test, we concluded that the proposed solution is a solution to be able to reduce the dysfunctions that caused the hidden costs accounted for, naturally in a later period with reference to the same variables.

⁸⁷ 2 a) Problematic Context

The need to see organizations as living beings, as Tamo (2014) refers, is imperative, as it provides positive indicators to approach the best management practices of organizations. This is a thought materialized in the socio-economic theory ??avall & Zardet (1975), regardless of the fact that they did not equate organizations with human beings.

In this investigation, therefore, it was possible to sustain this thought, that of adopting the patient management model by the doctor, making the methodology richer and more proactive in favor of the survival and continuity of organizations, substantiated in the presentation of a proposal for solutions to malfunctions found and that cause hidden costs and that deserved a predictive test for its validation.

Allied to this, the concept of follow-up is also adopted, which derives from the idea of solutions to be proposed to safeguard a positive position that prevents the return of those dysfunctions that caused the aforementioned hidden costs.

At first, the object studied was unaware of the existence of dysfunctions of an occult nature, unaware of the theory that studies dysfunctions and, therefore, the possibility of existing in the investigative scope a feasible solution to the dysfunctions diagnosed to the specific reality of the company, constituting facts that animated the investigation and which resulted in the results presented below.

To this end, the solution conceived in the light of the company's reality was tested by developing a new investigation, in a period different from that of the first investigation, taking into account the same hidden cost indicators studied, the same diagnosed malfunctions that caused the hidden costs in view of the activities regarded as strategic because they are capable of addressing the malfunctions found or at least reducing their frequency.

With these questions verified by the studied object, he suggested proposing the following scientific question: how can a proposal for a solution to the diagnosed malfunctions be conceived to contribute to For this purpose, the general objective consisted of designing a proposed solution to the malfunctions found and which caused the hidden costs accounted for during the first investigation.

In order to achieve this objective, specific objectives were achieved by carrying out the following activities 112 in the research space: to substantiate the theoretical basis that sustains the socio-economic theory; present the 113 results of the first investigation object of a proposed solution; identify the explanatory and solution domain 114 variables adaptable to the reality of the studied object; propose activities in each variable; verify the reliability 115 and adjustment to normality of the new data structure; carry out a descriptive analysis to identify strategic 116 activities; perform predictive testing of strategic activities; count the paid time (hours) without any counter-work 117 taking into account the related indicator; accounting for hidden costs according to the time of each indicator; 118 ensure the qualimetric approach for accounting for all costs incurred during operation from: determination of 119 the production cost and cost price with and without hidden costs, determination of the analytical result without 120 121 and with hidden costs and measuring the hidden costs weight resulting from predictive testing in the company's 122 visible cost structure; reveal the visible and unknown economic performance provided by the predictive test.

¹²³ 3 II. Materials and Methods

¹²⁴ **4 a)** Theoretical Framework

Based on the investigations developed by the authors ??avall (1975); Savall (1979); Savall (1987), Savall & Zardet (2009) and Savall & Zardet (2010), when stating that the structure variable overlaps the behavior variable, and that having a variation in structures can vary the way workers act, this reality makes the behaviorist theory to the detriment of the structuralist theory taken into account.

To support this thought Savall & Zardet (1987), studied two identical structures, but produce different results 129 130 in terms of personnel, given the differentiation of working conditions and levels of motivation that each structure provides to its workers. Thus, the central hypothesis lies in the behavior to be presented by the employees 131 in face of the organizational structures placed at their disposal, hence ??avall et al (2008) apud Moreno et al 132 (2020), refer that the hypothesis that guides the socio-economic methodology recognizes the unofficial power of 133 the company's employees, taking into account the organizational structures. For the successful measurement of 134 hidden costs, the fundamental hypothesis rests around two concepts, one of which is added to this investigation: 135 dysfunctions generated by the interaction between the behavior of workers and the structures of the organization 136 in the informal sphere, time as the moment in which they occur and regulation of dysfunctions and the hidden 137 costs generated. 138

The first concept, the malfunctioning that they are, is the result of the workers' unofficial power vis-à-vis the company's structures ??avall et al (2008), representing the difference between normal functioning and the real or effective functioning obtained by workers in the performance of their duties.

The second concept is variable time, which allows measuring hidden costs in the face of malfunctions. For the regularization of dysfunctions, time is taken as a unit (hours, minutes?) translated into currency Savall & Zardet (2010).

This thought was applied by the author Lobo (1999), apud Oliveira et al (2019), when making an accounting connotation to hidden costs over time, noting that excessive overtime, excessive waiting hours in staff rotation, idleness due to production scheduling errors and consecutive time devoted to reducing failures and time spent to respond to customer complaints, are the basis for dealing with hidden costs in companies and organizations through the anticipated measurement of the corresponding time.

The third concept is, therefore, the hidden cost that is the result of malfunctions as the generating factor through the measurement ahead of time in the face of a certain indicator ??avall et al (2008); corroborating with the emphasis mentioned by Martins (2013), when he says that identifying hidden costs is the initial step for companies and knowledge-based organizations to achieve their objectives.

Thus, the hidden costs respect the expression of the informal power of the employees of the organizations that is expressed through behavior, Brand, Vivanco and González (2017) and that are grouped into five (5) components (Over wages, overtime, overconsumption, non-production and noncreation of potential) with also five (5) indicators of hidden costs (absenteeism, accidents at work, staff turnover, quality defects, deviation in direct productivity and idleness) at the time of their evaluation.

¹⁵⁹ 5 III. Methodology

The research focuses on the management of organizations, referring to the main theory, which is socio-economic, and the accounting of visible costs was through absorption costing, according to the thoughts of Ferreira, Caldeira, Asseiceiro & Vicente (2019), Caiado (2011), Tepa (2012) and Martins (2013) and, regarding hidden costs, was based on the socioeconomic method in the thinking defended by the authors ??avall et al (2008) and Savall &

¹⁶⁴ Zardet (2010) through a specific qualification for simultaneous management of costs in organizations.

9 B) SURVEYS, TECHNIQUES AND INSTRUMENTS BUILT FOR DATA COLLECTION

Based on the thinking of Tamo (2012), the requirement of a peculiar methodology capable of leading the
 researcher to achieve research results and with quality is fundamental in the originality of empirical knowledge.
 The viability of the investigation was achieved, as always, by bringing together works by various authors, such
 as: books, newspapers, scientific articles

¹⁶⁹ 6 Hidden cost and hidden performance

170 Negotiation strategies with the environment and companies (proactive strategy as opposed to traditional)

7 Regulation of malfunctions time identification

Predictive Testing for the Management of Hidden Costs in Organizations that highlight the state of the art of the referenced theories, the results achieved for the second time in the field and which figured as the second structure of data to be analyzed and interpreted. The results were processed with software spss.

The software in the first instance was used to verify: reliability of the results achieved through Cronbachs Alpha and for the descriptive analysis of the data contained in the Capacity Grid, adapted to the competence grid of Savall & Zardet (2010), also adapted to the Likert scale, in order to identify the strategic activities capable of mitigating the levels of hidden costs observed in the first analysis.

However, the average was used as a determining indicator in identifying activities understood as strategic with a tendency to reduce the frequency of appearance of dysfunctions that caused the high level of hidden costs accounted for.

The set of activities in each explanatory variable and domain of solution originated the elaboration of the Capacity Grid for each indicator adapted to the competence grid Savall & Zardet (2010) and Tamo, (2012), resorting to the adaptation of the Likert scale where (1 -unimportant, 2-important) and, one (1) corresponds to "No" and two (2) corresponds to "Yes" in the structured interview carried out.

The strategic activities that can mitigate the dysfunctions that cause hidden costs are those that have average values that are in the range of 1.5 to 2 and are considered "important" and emphasize that the worker has little theoretical and practical knowledge on the referred variables and, therefore, the worker has difficulties in putting the knowledge into practice, meking it difficult for him to master the activities associated with the variables, thus causing dysfunctions that originate hidden costs through the generation of marginal time, hence the explanatory and domain variables solution in relation to the activities identified as being important and subject to re-observation after the mirror effect.

Activities with average values between 1 and 1.4 indicate that workers have theoretical and practical knowledge of explanatory and solution domain variables, and therefore, workers do not have difficulties in putting this knowledge into practice theorists. These activities cannot effectively cause hidden costs, hence they are not important in mitigating the frequency of malfunctions that cause hidden costs.

The interpretation of the results considers that, the higher value of the average score, the greater degree of the activity importance to the point of taking on the strategic name for the worker, and with that, thinking about monitoring it to mitigate the time of delays, absence and regulation of dysfunctions.

²⁰⁰ 8 a) Validation of Proposed Activities for Strategic Activities

The verification of the activities pertinence in the proposed solution is conditioned by the average value to have to conclude whether or not it takes the name of strategic activity. For this purpose, the spss software was used to determine the average value of each activity.

To this end, the behavior of the same department workers was again observed, in March 2023, in order to measure the degree of motivation achieved by them after the company had improved some working conditions, given training, had reinforced security levels, improved channels and means of communication and ways of controlling, after the mirror effect that occurred in the first survey.

Therefore, only the significant indicators were re-observed, as well as the malfunctions that caused the hidden costs during the first investigation. Refers to the indicators: absenteeism, staff turnover, quality defects, deviation in direct productivity and idleness, taking into account the malfunctions that caused the hidden costs accounted for.

²¹² 9 b) Surveys, Techniques and Instruments Built for Data Col ²¹³ lection

For data collection, two of the three techniques recommended in the socio-economic methodology were used and implemented simultaneously: participant observation and document analysis Savall & Zardet (2010). Two instruments were built: questinaire, questionaire grid and an observation grid or card.

The questionaire was applied to the department head and the three (3) heads of each shift, and with every worker whenever necessary during observation and accidentally by a group of two or thre technicians. The questionaire served as a basis for identifying the activities considered strategic, with the worker simply stating that this activity can motivate him to better perform his duties. From the participant observation it was possible to re-observe the dysfunctions for each worker in order to account for the frequency of occurrence of each dysfunction of hidden costs through the observation grids. Therefore, each form corresponded to a worker, satisfying eighty-nine (89) copies and were coded with the first letters of the first name and last name of the observed.

Therefore, three (3) previously trained observation groups were created to collect data with the necessary quality and reliability, composed of four (4)

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Following the thinking of ??avall, et al (2008), the research-intervention was applied as the main one and which allowed direct contact with the Port Company of Cabinda-EP, information/knowledge was co-produced between the researchers and the workers of the referred company.

elements, namely: the researcher, each shift manager (three managers) and two (2) department technicians.

And for the documentary analysis, we were provided with the payroll for the month of March 2023, shift scales, functional organization chart, vacation plans, financial execution and the company's status, which served as the basis for data collection.

²³⁶ 11 c) Practices for Accounting the Frequency of Results

It was possible to analyze and account for the frequency of dysfunctions, through the number of minutes, of hidden hours that each file contained, using the techniques of document analysis and analysis of questionair results according to Savall & Zardet (2010), so that, if the exhaustion of the information analysis that each file presented, exhausting the analysis of all the information contained in the observation grid.

The documental analysis was fundamental in the analysis of the content they contained, enabling the calculation of the unit hours in each form, through the each factor frequency occurrence generating hidden cost taking into account its indicators: absenteeism, staff turnover, defects in quality, deviation in direct productivity and idleness.

With the payrolls, it was possible to extract the salary of the employees placed in the Operations Department in March 2023, identify the employees who were in full enjoyment of the disciplinary leave and the employees who earned overtime in the period under analysis; and with the statute it was possible to characterize the company, from its functioning to the knowledge of the procedures that regulate the operational activity of the Company, fact completed with its functional organigram.

With the interviews it was possible to analyse, identify the strategic activities and using the descriptive analysis of the spss software, for a precision of the results that were presented again to the heads of the department (mirror effect); as emphasized (Savall & Zardet, 2010) that the mirror effect is an important lever for the progress of the innovation process; if none of the actors does it, the analysis of the interviews would not be recognized; the status and competence of the interveners would be strongly questioned, which would slow down the efficiency of the process.

Thus, the hidden costs were accounted for in part together with the heads of the department, additional questionaire were organized with those in charge to calculate with them the hidden costs resulting from the frequencies that the cards presented during the mirror effect phase.

²⁵⁹ 12 d) Qualimetry in Cost Accounting

For the complete accounting of the visible and hidden costs that occurred in the services provided by the company during the period under analysis, the qualimetry was used that made it possible to incorporate hidden costs in the cost accounting and management maps, that is, the accounting of costs visible and simultaneous accounting of hidden costs was only possible for the purposes of calculating costs and results, incorporating both types of costs in the absorption costing maps. Thus, one can verify the complementarity between socio-economic theory and cost and management accounting in terms of cost management in organizations.

²⁶⁶ 13 e) Proposed Solution

In this investigation, a solution proposal was set up by Savall & Zardet (2010), which could at least mitigate 267 the frequency of dysfunctions and, concomitantly, the hidden costs accounted for at the time of the first research 268 in the company, since its complete elimination is a condition of medium and long term. For this, the Plan 269 270 of Priority Actions tool was applied, using explanatory variables and solution domains, namely: improvement 271 of competence, improvement of working conditions, control and improvement of internal communication in the 272 company, through the formulation of a set of strategic activities substantiated to each of the explanatory and 273 solution domain variables. When introducing the concept of the solution proposal, the result of the absenteeism indicator and other hidden cost indicators constitute, therefore, the bases of comparison with the results to be 274 verified through the predictive test of the proposed solution to be conceived (PAP) according to the reality of 275

the company and with that, conclude whether or not the referred solution proposal is effective.

²⁷⁷ 14 f) Hidden Costs AccountediIn the First Survey

²⁷⁸ 15 IV. Results and Discussion

²⁷⁹ 16 a) Data Confidence Level

Beforehand, it was necessary to verify the confidence level of the data in the results presented in the capacity grides of the absenteeism, staff rotation, quality defect, direct productivity deviation, and Idle indicators by observing the Cronbanch Alpha value obtained using the spss statistical software. The data collected as shown in the table above reveal a sufficient confidence level of Cronbach's Alpha, suggesting that the structure of the sample and the respective results obtained are confident.

²⁸⁵ 17 b) Conceived Solution Proposal Versus the Observed Hidden ²⁸⁶ Costs

In accordance with the precepts of socioeconomic theory and, with the objective of contributing to the mitigation of the levels of malfunctions found that cause the hidden costs accounted for, at this stage a proposal for a solution was constructed in accordance with the peculiar reality of the company with the in order to maximize economic, financial and social results through the level of hidden performing costs to be recovered.

²⁹¹ 18 c) Proposed Explanatory and Solution Domain Variables

As the hidden costs were categorized by indicators and each dysfunction is categorized in its indicator, then, it was possible to relate the activities proposed by each indicator of hidden costs. Therefore, it was understood to confine in four (4) families the six (6) variables that explain the domain of solution of the hidden costs, as it can be seen below and that, controlled and improved, can excite the motivation of the workers.

Thus, the explanatory and solution domain variables of the factors that generate the hidden costs presented for mitigating the levels of dysfunction found were:

298 ? Competence, working conditions, control and internal communication.

However, the explanatory variable implementation of the strategy was applied during the diagnosis process of hidden costs and which should be subsequently implemented at all levels of the company; the explanatory variable work organization is incorporated in the adequacy of jobs within the explanatory variable: working conditions, for better interdependence of the areas that make up the operations department; the time management variable was coupled to the control variable; and the variable integrated training was developed in the explanatory variable competence, while the variable communication and concertation was summarized in the variable internal communication.

Therefore, the aforementioned explanatory and solution domain variables were associated with the strategic activities to be developed, and, satisfied and/or applied by the company, they mitigate the malfunctions that cause hidden costs.

³⁰⁹ 19 d) Activities Proposed in each Explanatory Variable

Because the four (4) families or explanatory and solution domain variables are interactive among themselves, taking into account the dysfunctions and hidden costs, seventy-two (72) activities were proposed according to each indicator of hidden costs that were the subject of a structured interview with the eighty (89) employees assigned to the studied department.

However, the intention in the interviews was that each worker indicated or opined which or which activities, once implemented, can improve their behavior in the workplace and combined with the results of the "average" descriptive analysis, therefore, the

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investigation concluded that they might or might not mitigate the levels of dysfunctions or at least reduce their frequency.

The hidden cost related to the overpayment component was not the subject of the creation of a strategy for its mitigation during the prescription phase because it depends on the Executive, that is, because it depends on the revision of the General Labor Law in force in the Republic of Angola. Refer to workers' benefits, such as the vacation subsidy, thirteenth month subsidy.

³²⁵ 21 e) Proposed Activities for the Absenteeism Indicator

The table below illustrates the capacity grid relative to the results of the absenteeism indicator according to the structured interview carried out, for the purpose of measuring the level of reliability and descriptive analysis of the data to identify the strategic activities likely to mitigate the dysfunctions found and which originated the hidden costs observed in this indicator. As for absenteeism, it is necessary to highlight all the explanatory variables of the relation density density of the interview of the interview of the state of the

solution domain when the issue is addressing the dysfunctions that cause hidden costs. The hidden cost indicator

absenteeism is explained by the improvement of workers' skills, the improvement of some working conditions, 331 the performance evaluation and the dissemination of internal information through conventional channels, as can 332 be seen in the The high levels of hidden costs found in the absenteeism indicator are mitigated, in part by 333 improving the competence of workers, namely: training by necessity, training must take place in the workplace 334 "on the job" and systematize the knowledge of each task carried out in that department. It should be based on 335 336 improving working conditions by adhering to new technologies, adequate sanitary facilities, safety at the height of the type of work carried out and receiving compensatory wages for the exerted effort. Based on self-control based 337 on performance assessment and dissemination of information using the company's official channels (windows, 338 circulars and intranet) so that all department workers are aware of the instructions issued by those responsible 339 in time. 340

³⁴¹ 22 f) Results of the Descriptive Analysis to Identify Strategic ³⁴² Activities

With this, time will be well managed to the point that each professional performs their duties in a timely manner by improving arrival time (being punctual), improving absences (being diligent at work), which actually inhibits procrastination, providing more individual and consequently collective productivity.

³⁴⁶ 23 g) Activities Proposed for the Staff Rotation Indicator

According to the capacity grid below, it was understood that the company should monitor control and focus on internal communication using more efficient channels, measuring the level of reliability and adjustment to normality of the collected data. As can be seen in the table above, the worker answered affirmatively or negatively, the activities that may or may not motivate him. Therefore, they were the subject of descriptive analysis to find those that would be figured as strategic and capable of reducing the time to replace the colleague at the job.

352 24 Source: Processed by Spss

According to the table above, in order to motivate workers so that they can show up at the ideal time to relieve their colleague, it is necessary to monitor control and carry out internal communication using more efficient channels. Therefore, adhering to the intratnet, showcases, circulars, briefing and internal phone calls and to a performance assessment combined with monitoring the performance of tasks is essential to be able to positively influence the worker, to the point of winning their job in the recommended time. The Table 6 presents the results of the descriptive analysis for the identification of activities considered strategic according to the average value achieved.

The Table 7 illustrates the capacity grid of the indicator defect in the quality of the results of the structured 360 interview for the purpose of measuring the level of reliability and testing the normality of the results. Therefore, 361 the mitigation of malfunctions and hidden costs accounted for in the quality defect indicator is explained in 362 the improvement of skills levels (preferably providing on-the-job training, systematization of tasks), in the 363 improvement of control levels (evaluating performance and monitoring achievement of activities to carry out 364 the task on time and issue a report on its execution), improving some working conditions (opting for modern 365 infrastructure, opting for equipment with the latest technology, improving safety in handling improvement 366 of some working conditions, in the improvement of some control actions and in the improvement of internal 367 communication, as can be seen in the Table 8. 368

369 25 Absenteeism

equipment, improving lighting in the park and facilities, improvement of dormitory conditions, salary equity and salary improvement) and the option of communication processed via personal telephone (mobile phone), i.e., the responsible person must communicate with the technicians through an existing fixed telephone and at mobile of each worker when it comes to guidelines.

³⁷⁴ 26 k) Activities Proposed for the Direct Productivity Deviation ³⁷⁵ Indicator

For the direct productivity deviation indicator, the company should monitor the variables: competence, working conditions, control and internal communication, as can be seen in the capacity grid of the structured interview.

³⁷⁸ 27 l) Results of the Descriptive Analysis to Identify Strategic ³⁷⁹ Activities

It can be understood from the table below that, in order to combat the level of dysfunctions related to the deviation in direct productivity, the company must experience improvements in all explanatory and solution domain variables presented: Skills, working conditions, control and internal communication. The activities considered strategic can optimize the moments for making a decision on the part of those responsible for the

Department and reduce the time to recover the equipment whenever it breaks down and help the workers to 384 recover their work position as soon as possible after the meal period, due to the increased levels of control, 385 improved working conditions, improved skills and adoption of more efficient internal communication channels. 386 With this, workers will receive more knowledge substantiated in the know-how, know-how, know-how, through 387 training linked to the explanatory variables and mastery of solutions to the malfunctions and hidden costs 388 accounted for. According to the table above, the interviewees answered yes or no to the priority activities that 389 the company must improve in order to increase motivation levels and consequently reduce the time spent at home 390 391 compared to the vacation time granted by law.

³⁹² 28 n) Results of the Descriptive Analysis to Identify Strategic ³⁹³ Activities

³⁹⁴ 29 m) Proposed Activities for the Idleness Indicator

The Table 11 illustrates the capacity grid of the results of the structured interview for the idleness indicator for the purpose of measuring the level of reliability and the normality adjustment test.

There is good confidence in the data regarding the results found for the idleness indicator, as can be seen in the In order to monitor idleness, it is understood that the company must base its strategy on the continuous improvement of working conditions and, therefore, instill a communication culture through formal channels in addition to informal channels, as can be seen in the table above. duration of the same is foreseen, a measure also supported in the company's internal instructions.

402 30 o) Plan of Priority Activities (Actions) Built

In order to combat the identified dysfunctions and the hidden costs accounted for in the first survey, a solution 403 proposal was constructed, through the identification of activities considered to be strategic capable of mitigating 404 the identified dysfunctions or at least reducing their frequency and, consequently, the costs accounted for and, 405 406 therefore, summarized at this stage through the Priority Activities Plan (PAP) tool, as can be seen below: 407 Seventy-two (72) activities were proposed in the four (4) explanatory variables and domain of solution to the 408 detected dysfunctions, and that, using the spss statistical software, it was possible to identify (47) strategic activities to be monitored by the company for the mitigation of the levels of malfunctions found and the hidden 409 costs accounted for, which for that, as the PAP is usually short-term Savall & Zardet (2009), in the second month 410 after the first investigation, implemented thirty (30) of these strategic activities that made if you think about 411 testing the prescription, that is, testing the effectiveness of these activities, as you can see in the table above, 412 how they were implemented if they can help mitigate the malfunctions found or their frequency and consequently 413 the hidden costs. 414

The identification of strategic activities combined with the fulfillment of the mirror effect substantiated in the presentation of the dysfunctions that caused the hidden costs of the first investigation made the company improve some working conditions aiming to increase the levels of satisfaction of the workers in their jobs, the control, skills and began to communicate with workers using more conventional channels, as can be seen in the tool: Plan of Priority Activities goes up.

⁴²⁰ 31 p) Predictive Testing of the Conceived Solution

In order to combat the malfunctions found and, at the same time, the hidden costs accounted for in December 2022, a proposal for a solution was conceived in March 2023 using the PAP tool, which, at this stage, highlighted its level of effectiveness, through re-observation of the same malfunctions that generated the hidden costs accounted for. However, the indicators were observed where the dysfunctions that originated the hidden costs were observed,

refer to the indicators: absenteeism, staff turnover, quality defects, deviation in direct productivity and idleness.

426 **32** i. Time Accounting

The length of delay, absence from the workplace, correction of malfunctions by the workers was re-observed, and the work was done in addition to what was recommended in carrying out tasks in each of the eighty-nine (89) workers in the month of March 2023. This aim was achieved with the observation grid and summarized in the table immediately below, for each malfunction in relation to its hidden cost indicator for the days ahead of the analyzed month. For this purpose, the Table15 presents the results of the time calculated for each malfunction observed.

According to the results in the Table 15, it is assumed that the company will be able to recover part of its productivity due to the decrease in the time lost in the observed malfunctions.

General Assessment of Ac	counted Hidd	en Costs (?1=58 Kwanz	a "kz")		
	Sobrecargas			Não prod	utos
Extra wages (1)	Overtime (2)	Overconsumpti on (3)	Non-	Not	Total
			produ	ctineating	\cos ts
			n(4)	poten-	(2)+(3)
				tial	+(5)
				(5)	
$5.681.308,80\ 2.752.092,82$		0	0	0	5.843.59
0	0	0	0	0	0
0	$539.268,\!62$	0	0	0	498.368
501.899,58	0	0	0	0	424.644
	General Assessment of Ad Extra wages (1) 5.681.308,80 2.752.092,82 0 0 501.899,58	General Assessment of Accounted Hidde Sobrecargas Extra wages (1) Overtime (2) 5.681.308,80 2.752.092,82 0 0 0 0 539.268,62 501.899,58 0	General Assessment of Accounted Hidden Costs (?1=58 Kwanz SobrecargasExtra wages (1)Overtime (2) Overconsumpti on (3) $5.681.308,80 2.752.092,82$ 0	General Assessment of Accounted Hidden Costs (?1=58 Kwanza "kz") Sobrecargas Extra wages (1) Overtime (2) Overconsumpti on (3) Non-produ 5.681.308,80 2.752.092,82 0 0 5.681.308,80 2.752.092,82 0 0 0 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 5.681.308,80 2.752.092,82 0 0 0 0 0 0 0 0	General Assessment of Accounted Hidden Costs (?1=58 Kwanza "kz")SobrecargasNão prodExtra wages (1)Overtime (2) Overconsumpti on (3)Non-Not $productireatingn (4)poten-tial(5)5.681.308,80 2.752.092,8200000000539.268,62000501.899,580000$

Figure 1: Table 1 :

$\mathbf{2}$

Indicators	Alpha of Cron-	Number
	bach	of itens
Absenteeism Capacity	0,729	18
Staff rotation capacity	0,871	7
Capacity for quality defect	0,832	18
Capacity in direct productivity deviation	0,797	18
Idle capacity	0,888	11
Source: Processed by Spss		

Figure 2: Table 2 :

Indi daxpi ana	toAyctivities	Code	Answ	vers 1.2
vari-				
able				
	training by need	Cm1	47	42
Compete	en@n-the-job training offered by the person in charge	$\mathrm{Cm}2$	70	19
	Systematization of knowledge of each task	Cm3	54	35
	Responsibility for each task	Cm4	37	52
	Modern and safe infrastructures	Ct1	20	69
	Modern and cutting-edge technology	Ct2	66	23
Conditio	nHealthy sanitary facilities Safety at work Fair and ade-	Ct3	71	18
of work	quate compensation	Ct4	78	11
		Ct5	77	12
Absenteeim	pay equity	Ct6	21	68
	reward valence	Ct7	28	61
	Monitoring the completion of the task	C1	26	63
Control	Performance evaluation	C2	79	10
	Request for results	C3	40	49
	Dissemination of information through conventional com-	Ci1	85	4
	pany channels			
Internal	Broadcasting a single message Dissemination of recogni-	Ci2	24	65
Com-	tion of the merit of Workers	Ci3	36	53
muni-				
cation				
	Diffusion of reinforcement of values and good conduct in the Leadership	Ci4	26	63

Figure 3: Table 3 :

$\mathbf{4}$

Actividades		Mean	Standard Statístice deviation	Statistical	Statis
				devia-	varia-
				tion	tion
Com1_Training by necessity	89	1,76	0,050	$0,\!475$	0,226
Com2_On-job training	89	$1,\!88$	0,044	$0,\!420$	$0,\!176$
Com3_Systematization of the knowledge of	89	1,75	0,051	$0,\!479$	0,230
each task					
Com4_Accountability of the task	89	$1,\!47$	0,051	$0,\!486$	0,236
Ct1_Modern and safe infrastructure	89	$1,\!28$	0,041	$0,\!386$	$0,\!149$

Figure 4: Table 4 :

 $\mathbf{4}$

:

$\mathbf{5}$

Indicaterplanate	on Strategic Activity	Code	Answe	er s 1 2
Variable				
	Performance evaluation/Monitoring in carrying out the	C1	21	68
	task			
Control	Performance evaluation	C2	56	33
staff	Request for results	C3	19	70
rotation	Dissemination of information through the company's con-	Ci1	66	23
	ventional channels			
	Broadcasting a single message	Ci2	16	73
Internal				
Communi	calissemination of recognition of the merit of Workers	Ci3	24	65
on				
	Diffusion of reinforcement of values and good conduct in	Ci4	38	51
	the Leadership			
	*			

Figure 6: Table 5 :

ii. Determination of Production Cost without Hidden Costs 33 435

436

The Table16 shows the production cost and the cost price of the EPC-EP in March 2023 without incorporating the hidden costs to be accounted for, taking into account the identified cost items covered in cost and management accounting. 437 438

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NumNon-parametric test (a,b) Mean Standar deviation

C1_Self control		89	1,31	$0,\!412$
C2_Performance evaluation/task		89	1,85	0,434
monitoring	a	~ ~		0.440
C3_Request results	for	89	1,17	0,446
Ci1_Dissemination of through company's	information the	89	1,75	0,355
conventional				
channels				
Ci2_Single				
message		89	1,29	0,395
broadcast				
Ci3_Dissemination				
of workers' merit		89	1,56	$0,\!467$
recognition Ci4_Dissemination of reinforcement of values and		89	1,25	0,479
good leadership conduct				

Figure 7: Table 6 :

Indicext planate	or\$trategic activity	Code	Answ	vers 1 2
variable				
	Training by need	Cm1	55	34
	On-the-job training offered by the person in charge	$\mathrm{Cm}2$	40	49
Competer	nc \mathbf{S} istematização dos conhecimentos de cada tarefa	Cm3	67	22
	Responsibility for each task	Cm4	38	51
	Modern and safe infrastructures	Ct1	44	45
	Modern and cutting-edge technology	Ct2	67	22
	Healthy sanitary facilities	Ct3	64	25
Condition	s Safety at work	Ct4	71	18
of work	Fair and adequate compensation	Ct5	69	20

Figure 8: Table 7 :

8

Μ	onitoring the	Pay equity Rewar	d valence
Control	omtoring the	Perfor	mance evaluation Request for resu
D Internal Communication D Diffusion of reinforcement of values and good conduct j) Results of the Descriptive Analysis to Identify Strategic Activities The decrease in paid time without any actual	issemination Bro issemination t in the Lead	of infor adcastir of recog ership	mation through the company's cor ng a single message gnition of the merit of Workers
work departure for the quality defect indicator is explained by the improvement in workers' skills, in th Activities	e N	Mean	Standaed Statistics deviation
Com1 Training by necessity	89	1.64	0.047
Com2 On-iob training	89	1.74	0.053
Com ³ Systematization of the knowledge of each task	89	1,79	0,048
Com4_Accountability of the task	89	$1,\!64$	0,053
Ct1_Modern and safe infrastructure	89	1,88	0,053
Ct2_Modern technology	89	$1,\!68$	0,044
Ct3_Healthy sanitary facilities	89	$1,\!23$	0,040
Ct4_Safety at work	89	$1,\!69$	0,044
Ct5_Fair and adequate compensation	89	1,56	0,050
Ct6_Wage equity	89	1,82	0,048
Nt7_Valency of the reward	89	$1,\!34$	0,053
C1_Self control	89	1,32	0,044
C2_Performance evaluation	89	$1,\!69$	0,044
C3_Request for results	89	1,77	0,053
Ci1_Diffusion of information through conventional ch	annels 89	1,82	0,048
Ci2_Single message broadcast	89	$1,\!62$	0,048
Ci3_Dissemination of workers' merit recognition	89	$1,\!26$	0,051
Ci4_Dissemination of			
reinforcement of values and good	89	$1,\!22$	0,047
leadership conduct		-	
Source: Processed by Spss			

Figure 9: Table 8 :

Indidatoptanat	astrategic activity	Code	Answers
vari-			$1 \ 2$
able			
	Training by need	Cm1	59
	On-the-job training offered by the person in charge	Cm2	45
Compete	n Si stematização dos conhecimentos de cada tarefa	Cm3	58
	Responsibility for each task	Cm4	49
	Modern and safe infrastructures	Ct1	51
	Modern and cutting-edge technology	Ct2	47
	Healthy sanitary facilities	Ct3	73
	Safety at work	Ct4	71
Condition	\mathbf{F} air and adequate compensation	Ct5	57
Absenftæreiskn	Pay equity Reward valence	Ct6	41
		Ct7	39
	Monitoring the completion of the task	C1	51
Control	Performance evaluation Request for results	C2	79
		C3	61
	Dissemination of information through the company's conven- tional channels	Ci1	58
Internal	Broadcasting a single message Dissemination of recognition	Ci2	56
Com-	of the merit of Workers Diffusion of reinforcement of values	Ci3	48
muni- catio	and good conduct in the Leadership	Ci4	50
11			

Figure 10: Table 9 :

 $\mathbf{10}$

Actividades Com1_Training Ν by necessity Com2_On-job training 89 Com3_Systematization of the knowledge 89 of each task Com4_Accountability of the 89 task Ct1_Modern and safe infrastructure 89 Ct2_Modern technology Ct3_Healthy 89 sanitary facilities Ct4_Safety at work 89 89 89 Ct5_Fair and adequate compensation 89 1,80 1,34 Ct6_Wage equity 89 Nt7_Valency of the reward 89 $1,\!59$ $C1_Self control$ 89 $1,\!48$ C2_Performance evaluation 89 1,77C3_Request for results 89 1,58

Mean Statistics Standard deviation 1,72 0,052 1,55 0,051

0,048

0,053

0,053

0,053

0,036

0,053

Figure 11: Table 10 :

$\mathbf{11}$

Indicatoplanat	or§trategic activity	Code	Answe	ers s 1 2
variable				
	Training by need	Ct1	54	35
	Modern and cutting-edge technology	Ct2	82	7
	Healthy sanitary facilities	Ct3	70	19
	Safety at work	Ct4	72	17
Condition	nsFair and adequate compensation	Ct5	68	21
of work	Pay equity	Ct6	24	65
Idleness	Reward valence Dissemination of information through	Ct7	$59\ 73$	30
	the company's conventional channels	Ci1		16
	Broadcasting a single message	Ci2	41	48
Internal	Dissemination of recognition of the merit of Workers	Ci3	39	50
Com-				
muni-				
cati				
on	Diffusion of reinforcement of values and good conduct in	Ci4	35	54
	the Leadership			

Figure 12: Table 11 :

12

N Non-Parametric Test (a, b) Mean Standar Deviation Most Extremes

Ct1_Modern and safe infras-	89 1,58	0,502	$0,\!354$
tructure Ct2_Modern technology 89	1,78	0,331	$0,\!522$
Ct3_Healthy sanitary installa-	89 1,89	0,366	0,509
tions Ct4_Safety at work	89 1,87	0,181	0,540
Ct5_Fair and adequate compen- sation	89 1,79	0,452	0,452

Figure 13: Table 12 :

$\mathbf{2}$

Ct6_Wage equity	89		$0,\!499$	$0,\!372$	$0,\!372$	-	$3,\!508$	0,000
Nt7_Valency of the reward	89	1,59	0,503	0,343	0,343	0,308 - 0,337	3,235	0,000
Ci1_Dissemination of								
information through the company's conventional	89	1,64	0,440	0,463	0,279	- 0,463	4,368	0,000
channels								
Ci2_Single message broadcast	89	1,24	0,499	0,372	0,372	- 0,308	3,508	0,000
Ci3_Dissemination of								
workers' merit	89	1,69	0,457	0,446	0,446	- 0,261	4,211	0,000
recognition								
Ci4_Dissemination of								
reinforcement of values and good leadership	89	1,34	0,489	0,401	0,401	- 0,279	3,781	0,000
conduct								
Source: Processed by Spss								

Figure 14: Table 2 .

13

Indi @bses ved Expla variab les	Proposed activities	Average value	of Strategic
Dys-			the ac-
func-			ac- tiv-
tions			tiv-i-
			ity ties

		training by need	1,7629 training by need
Absentieeism	Competence Work conditions	On-the-job training of-	On-the-job training offered by the pe
com-		fered by the person	
pen-		in charge Systemati-	
sation		zation of the knowl-	
time		edge of each task Re-	
Paid		sponsibility for each	
vaca-		task Modern and safe	
tion al-		infrastructures Modern	
lowance		and cutting-edge tech-	
time		nology Healthy sani-	
Thir-		tary facilities Safety at	
teenth		work	
month		Fair and adequate	1,9764 Fair
			and

Figure 15: Table 13 :

Indicators	Department of Operations			
	Generating Factor	Minutes	Hours Days	
Absenteeism	Vacation subsidy salary	77	1 286,50 53,60	
		$190,\!00$		
	Overtime	6	$102,\!60$	$4,\!27$
		$156,\!00$		
	Time of absence from the workplace due to illness,	5	$90,\!90$	$3,\!78$
	death, food and personal problems	$454,\!00$		
	Time spent by the supervisor to deliberate the		-	
	production			
Staff	Time spent replacing colleagues	4	$78,\!35$	$3,\!26$
Rotation		$701,\!00$		
Quality De- fects	Time spent by the supervisor to correct a failure	$3.585,\!6$	59,76	2,49
Deviation In	Differential time between recommended to carry	$3.051,\! 6$	50,86	$2,\!11$
Direct Pro- ductivity	out a task and the effective one			
	Time spent to recover damaged equipment (main-	7	$130,\!60$	$5,\!44$
	tenance)	836,00		
	Time of lowest human productivity	4070,4	$67,\!84$	$2,\!82$
Idleness	long vacation time	2	48,00	2
		880,00		

Souce: Observation of March 2023

Figure 16: Table 15 :

iii. Analytical Result without Hidden Costs Compulsing the visible cost headings assumed in the said period of
analysis and in accordance with the cost analysis procedures in cost and management accounting, the analytical
result is, therefore, the difference between sales and production cost plus administrative charges. Without
including hidden costs, the analytical result is estimated at 68,643,749.31 Kz (sixty-eight million, six hundred
and forty-three thousand, seven hundred and forty-nine, thirty-one cents).

444 .1 iv. Accounting for Hidden Costs

To determine the hidden costs over time, it is essential to determine the hourly contribution of the margin on variable costs (CHMSCV). There was a relative increase in personnel costs summarized in the increase in personnel wages, both in direct labor and in indirect labor, as well as production cost and cost price. For this purpose, the analytical result without the inclusion of hidden costs can be seen in the Table **??**7.

Total Business Days Worked/Month The hourly contribution of the margin on variable costs is estimated at 449 Kz 2,219.60, as being crucial in the process of calculating hidden costs. This contribution corresponds to the cost 450 of each hour worked by each worker, based on the variable costs incurred in production by the company. The 451 reduction of hidden costs after implementing the proposed solution through strategic activities in the explanatory 452 and solution domain variables means, on the one hand, the service provided begins to be humanized by increasing 453 the productivity of workers and the company as a whole. By doing so, the company gains more economic, financial 454 and social capacity through more liquidity for the company to meet its obligations to investors and in particular 455 to its employees. 456

The reduction of hidden costs is motivated by the reduction of negative interactions between the company's structures and the behavior of workers, which provided improvements in operation, aiming to achieve the orthooperation expected for customers through more presence of the worker in the workplace, less time to perform a task and regularize it, exciting the increase in productivity and consequently the company's results.

461 .2 v. Determination of Production Cost with Hidden Costs

Predictive After determining the hidden costs of each indicator, it is in a position to calculate the cost of production and the cost price of the company, based on the visible and hidden costs incurred by the company during the month of March 2023, as can be seen in the Table ??0: Production costs and the price of rose slightly to the detriment of improving skills, working conditions, control and internal communication, thus making it possible to reduce the frequency of malfunctions and consequently hidden costs, regardless of not being in the same proportions. The hidden or unknown economic performance is determined based on the visible costs and hidden costs accounted for in the period under analysis, as can be understood in the Table ??1.

469 .3 vi. Unknown Economic Performance

The hidden economic performance of the company is the result of the difference between the total cost of production with hidden costs and the total cost of production with only visible costs. Therefore, this difference constitutes the part of the value that the company loses in the present and that it would gain after monitoring the phenomena that cause the hidden costs, as being exactly the value accounted for costs to be obtained also in the difference between the total costs of production with the hidden costs and the cost of production without including hidden costs.

476 .4 vii. Analytical Result with Hidden Costs

An analytical result of the company is observed with the inclusion of the hidden costs verified in the month of March 2023, through the inclusion of the determined unknown economic performance. The analytical result with the inclusion of hidden costs is grown from the unknown economic performance determined, as being, the total hidden costs calculated, since, in the beginning, they are costs and later they are performing costs. If the company operated at this level of productivity, there would be no malfunctions that would cause the hidden costs accounted for.

483 .5 V. Conclusion

The intention was to build a proposed solution to the observed dysfunctions that originated the hidden costs 484 accounted for in the investigation carried out in the period from December 5, 2022 to January 5, 2023, according 485 to the precepts of socioeconomic theory, a solution proposal that deserved a test so that its effectiveness could 486 be verified taking into account the peculiar reality of the company studied. Thus, as the hidden costs accounted 487 488 for in the first investigation were evaluated at 8,392,259.29 Kz with the proposed solution undertaken versus the 489 measures taken by the company, as the mirror effect was applied, the second investigation with test costumes for 490 the proposed solution reveals a decrease in the frequency of malfunctions and how and also in the levels of hidden 491 costs in the order of 4,251,442.27 Kz. The reduction in the frequency of malfunctions and hidden costs enhances the trend towards the effectiveness of the proposed solution. The value of performing hidden costs, that is, the 492 amount of hidden costs recovered within the 8,392,259.29 Kz can be added to the company's operating costs, 493 made possible by the increase in workers' productivity levels. This specific requirement predicted better economic, 494

- financial and social results for improving the lives of workers and the company as a whole. Therefore, the research
- 496 on hidden costs, which was called a test because the solution had been conceived and applied beforehand, aimed
- 497 to deepen knowledge (know-how) about socio-economic theory and its application (know-how), referring to to
- ${\tt 498}$ ${\tt the socio-economic}$ analysis of dysfunctions in order to better account for hidden costs, focusing on an attitude
- (knowing how to be and living) to achieve them, which contributed positively to the observation of the frequency
- of dysfunctions for the determination of hidden costs in the company studied.
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